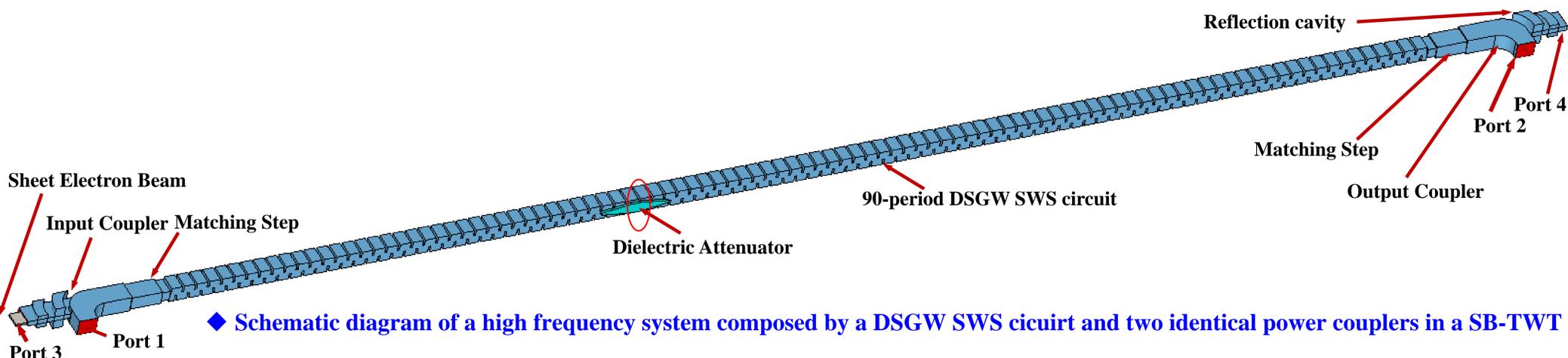


I. Introduction

In this paper, the preliminary cold test of a high frequency system composed of two identical input/output couplers and a 90-period double-staggered grating waveguide is presented. A HFS without dielectric attenuators was machined by nano-CNC machining. The vector network analyzer measured results showed that the transmission coefficient S_{21} and port reflection S_{11} were better than -8.0 dB and -15.0 dB in the bandwidth of ~47.2 GHz (241.4-288.6 GHz), respectively. The measured results were indicative of satisfactory machining accuracy and surface roughness and verified the adopted manufacturing technique.



II. Cold Cavity Analysis

(1) Input/output Couplers

□ Structure

- L-bend rectangular waveguide: Intrinsically wide bandwidth, change the propagation direction of the electromagnetic-wave (EM-wave).
- Reflection Cavity: Reflect back the EM-wave to the SWS, increasing the isolation and the transmission efficiency.
- Matching Step: Compensate for the discontinuity of the L-bend, enhancing the port reflection.

□ Performance

- Wide bandwidth (~60 GHz)
- Low port reflection (<-15 dB)
- High transmission efficiency (>-0.3 dB)
- Good isolation (<-20 dB)
- Easy-to-fabrication configuration

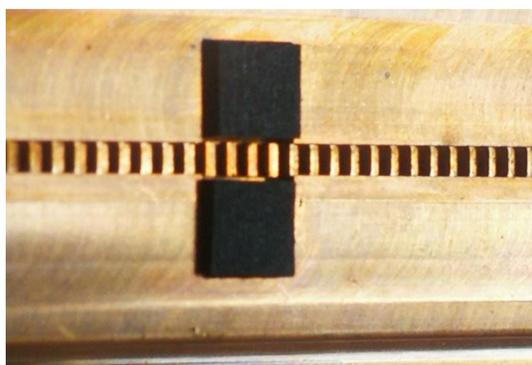
(2) DSGW SWS circuit

□ Structure

- DSGW SWS: Wide pass-band width, planar 2D configuration.
- Dielectric attenuator: To suppress the potential parasitic and reflection oscillations, made of BeO-SiC ceramic with heavy attenuation.

□ Performances

- Wide operating bandwidth (~ 50 GHz)
- High average coupling impedance (> 28 Ω)
- Easy-to-fabrication configuration



DSGW with dielectric attenuators

Measured results:

Heavy attenuation: $S_{21} < -56$ dB, $S_{11} < -15$ dB
BW: 246.2-290.0 GHz

III. Hot Cavity Analysis

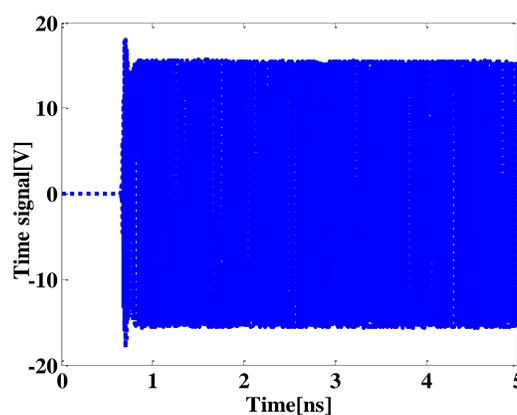
To verify the designs and study the beam-wave interaction performance, particle-in-cell simulations were carried out by using CST Particle Studio.

➤ Input parameters

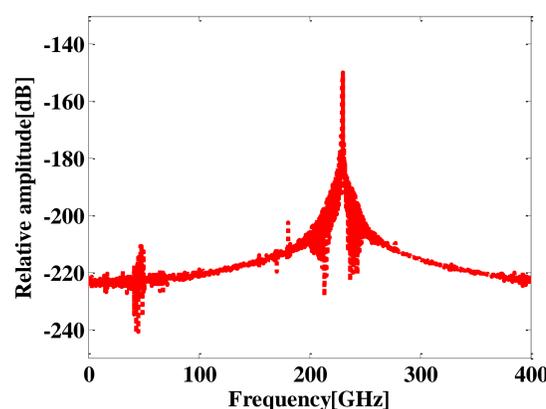
- Beam shape: rectangular cross section shape with an aspect ratio of 7:1
- Beam voltage: 30 kV
- Beam current: 0.2 A
- Frequency of the input signal: 230.0 GHz
- Input power: 80 mW
- Conductivity of background material: $\sigma_{Cu}/3$ ($\sigma_{Cu} = 5.8 \times 10^7$ S/m)
- Intensity of the focusing magnetic field B_z : 1 T

➤ Output parameters

- Output power : 120.1 W
- Gain: 31.8 dB
- Electronic efficiency: 2.0%
- Frequency of the output signal: 230.0 GHz



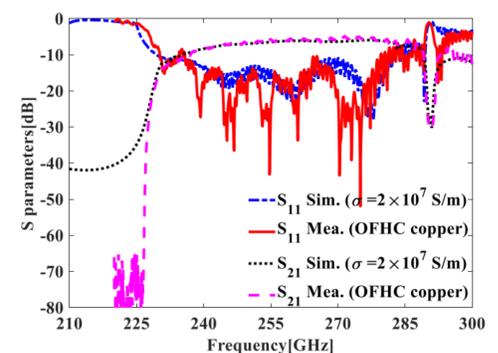
➤ Output voltage signal observed at port 2



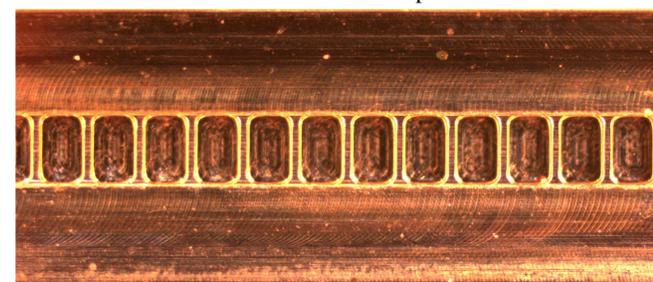
➤ Frequency spectrum obtained by FFT

Initial beam wave interaction simulations showed the SB-TWT achieved a stable output with pure frequency spectrum at 230 GHz. The predicted output power was more than 40 W in a bandwidth of 45 GHz.

IV. Manufacturing of the HFS



Measured and simulated S-parameters



✓ Images of a part of the fabricated high frequency system observed by an optical microscope



VNA setup

V. Conclusion

Initial interaction beam wave simulation results demonstrated that the SB-TWT was a promising and attractive sub-THz amplifier with high output power and wide bandwidth. A HFS of a terahertz band SB-TWT was nano-CNC machined and preliminary cold tested, which exhibited satisfactory processing and measurement results.

VI. References

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- [3] G. X. Shu, J. Deng, L. Xie, et al., "Design, fabrication, and cold test of a high frequency system for an H-band sheet beam travelling wave tube," *IEEE Trans. Terahertz Sci. Technol.*, vol. 10, no. 3, 2020.