## Low-Temperature-Grown Gallium Arsenide Photoconductors with Photoresponse reaching 25 mA/W under 1550nm CW excitation

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Abstract— We show in this communication that photoconductors based on GaAs grown at low temperature can exhibit photoresponses as high as 25 mA/W under continuous-wave 1550-nm-wavelength illumination. It is achieved by using an optical Fabry-Pérot cavity in order to improve the external quantum efficiency and by decreasing the post growth annealing temperature down-to 450 °C.

## I. INTRODUCTION

OW-temperature-grown GaAs (LT-GaAs) photoconductors have been commonly used as THz sources or detectors in time-domain THz spectroscopy systems based on Ti:Sa mode-locked lasers operating around 800 nm. They have also been used as photoconductive switches to sample millimetre wave signals [1], as optoelectronic homodyne mixers in CW THz spectroscopy systems [2] and also as optoelectronic heterodyne mixers in THz detectors [3]. We have recently shown that LT-GaAs ultrafast photoconductors are able to operate at  $\lambda = 1550$  nm, despite a photon energy  $E_{ph} \approx 0.75$  eV, i.e. lower than the energy gap of GaAs ( $E_g = 1.42$  eV), by placing the LT-GaAs layer inside an optical resonant cavity [4]. These first results have been obtained by using a LT-GaAs layer grown at a temperature of 250±5°C and annealed at 580°C during 60 s. In this study, we show that photoresponses under CW illumination reaching 25 mA/W can be achieved by decreasing the post-growth annealing temperature down to 450°C.

## **II. RESULTS**

The samples were fabricated using the following procedure: starting from a 450-µm-thick semi-insulating GaAs substrate, a 0.1-µm-thick GaInP etch-stop layer was grown by gassource molecular beam epitaxy (GS-MBE) followed by a 500nm-thick layer of low temperature grown (250 °C) GaAs. The GaAs wafer is subsequently cleaved into 4 pieces which are annealed at temperature  $T_A = 450^{\circ}$ C, 500°C, 540 °C and 580 °C respectively. Four different samples  $(S_1, S_2, S_3, S_4)$  were then processed. On each one, the buried gold layer was obtained by bonding the LT-GaAs epitaxial layers onto 2-in.diameter silicon wafers. This is done by using an Au-Au thermocompression layer bonding technique. To form an optical cavity (see Reference [4] for further details), a gold grating was patterned on the LT-GaAs layer by using electron lithography, electron beam evaporation, and lift-off techniques. Test structures for photocurrent measurement consist of a 60  $\times$  55  $\mu$ m<sup>2</sup> area optically opaque Au contact pad and a 60  $\times$  75  $\mu$ m<sup>2</sup> area grating of 300-nm-thick Au electrodes.



**Fig. 1.** Photoresponse-Bias voltage characteristics measured on optical cavity photoconductors fabricated using LT-GaAs layers grown at 250 °C and annealed at  $T_A$ = 450, 500, 540 and 580 °C.

First, the dependence of the dark resistivity  $\rho_d$  on the postgrowth annealing temperature was evaluated by measuring the dark currents on the four samples as a function of bias voltage. Dark resistivities at zero bias voltage of around 200, 70, 150 and 15000 k $\Omega$ .cm have been obtained on the samples S<sub>1</sub>, S<sub>2</sub>,  $S_3$ ,  $S_4$  respectively. The photoresponse experiment was then conducted using a fiber coupled external cavity laser emitting at  $\lambda = 1550$  nm. In Fig. 1 are shown the photoresponse (*R*) as a function of the bias voltage obtained with a CW optical power  $P_{opt} = 5$  mW. It can be seen that at the maximum bias voltage, the samples  $S_1$  ( $T_A = 450$  °C) and  $S_2$  ( $T_A = 500$  °C) show a photoresponse 10 times larger than the sample  $S_4$  ( $T_A$  = 580 °C). The increase of photoresponse is seen as a consequence of the increase of the optical absorption in the LT-GaAs layer due to a higher defect density. It has been shown that LT-GaAs photoconductors can be seen as a credible alternative to InGaAs-based ultrafast photoconductors for CW and pulsed THz optoelectronic application since they can potentially exhibit simultaneously a very high dark resistance and a high photoresponse under CW 1550-nm illumination.

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